

12196 (008498)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C60

Job Sheet 189741



Part No: C60

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C60 REV.2 IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	3/1/19		0.00	0.00	External Load - 1		AP 2019/03/06
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	3/1/19		0.00	3.33	External Load - 1 - B4B		AP 2019/03/06
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	3/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-2 - Stock - B4B	1 pcs	3/1/19		0.00	0.00	Packaging 3 - 1 - B4B		68-6 03 DAS AP 2019/03/06
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S158757



Part: C60

Job No: 189741

Serial No/Batch: S158757

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 03/04/19

19/03/06

DAS
30
9-89

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	3/1/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	

MAR 06 2019

Part Op **100** - (Small Fab)1- PICK C60-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 Descriptions: ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.
110 - (Small Fab)1- PICK C60-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.
120 - QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	100-External Load - 1	
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	110-External Load - 2 - B4B	
2595K2	Heat Shrink	1 ft (1 ea)	110-External Load - 2 - B4B	
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	110-External Load - 2 - B4B	
600.1309	CANAM Plate ID Label	1 pcs (1 ea)	110-External Load - 2 - B4B	
600.1309-A	Label	1 pcs (1 ea)	110-External Load - 2 - B4B	
600.1312	Caution Sticker	1 pcs (1 ea)	110-External Load - 2 - B4B	
AN4-23A	Bolt	2 Ea (2 ea)	110-External Load - 2 - B4B	
AN5-21A	Bolt	4 Ea (4 ea)	110-External Load - 2 - B4B	
C10-41	Strain Relief Connector	1 Ea (1 ea)	110-External Load - 2 - B4B	
C2-14-2	Label Rivets	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-1-1	Manual Knob Release	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	
C45-11-2	Locating Pin	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-12-1	Lock Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	
C45-12-2	Lock Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-12-4	Lock Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-12-5	Lock Roller Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-13-1-PO	Keeper Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	

C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-13-3	Keeper Shaft	1 Ea (1 ea)	110-External Load - 2 - B4B	
C45-13-4P	Keeper	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-13-5P	Keeper Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-11	Actuator	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	110-External Load - 2 - B4B	
C45-3-2-1	Snap Ring	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-3-2P	Latch Roller Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-3	Latch Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-4	Pin	2 pcs (2 ea)	110-External Load - 2 - B4B	
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	110-External Load - 2 - B4B	
C45-3-5	Teflon Spacer	2 Ea (2 ea)	110-External Load - 2 - B4B	
C45-3-6	Latch	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-7P	Link	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-3-9	Lever Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	
C45-4-4A	C45 Load Beam Assembly	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-4-5	Loadbeam Spacer	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	
C45-5-2P	Lever Stop	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-7-1P	Load Beam Bumper	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-7-2	Lock Bumper	2 pcs (2 ea)	110-External Load - 2 - B4B	
C45-8-1-2	Solenoid Nut	2 pcs (2 ea)	110-External Load - 2 - B4B	
C45-8-2	Solenoid	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-8-5	Solenoid Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-9-1P	Clock Spring Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	
C45-9-2	Clock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	
C60-10-2	Lock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	
C60-11-1P	Side Plate Solenoid	1 pcs (1 ea)	110-External Load - 2 - B4B	
C60-12-3P	Lock	1 pcs (1 ea)	110-External Load - 2 - B4B	
C60-2-1P	Side Plate	1 pcs (1 ea)	110-External Load - 2 - B4B	
C60-3-1	Radial Bearing	2 Ea (2 ea)	110-External Load - 2 - B4B	
C60-3-10P	Latch Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	110-External Load - 2 - B4B	
MS21044N5	Nut	4 Ea (4 ea)	110-External Load - 2 - B4B	
MS27039-4-08	Screw	1 Ea (1 ea)	110-External Load - 2 - B4B	
NAS1149F0563P	Washer	8 Ea (8 ea)	110-External Load - 2 - B4B	
NAS1149F0632P	Washer	3 Ea (3 ea)	110-External Load - 2 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	188-FPSS-1/4-20-3/8	2	130	0
110-External Load - 2 - B4B	188-FSCS-1032-5/8	4	154	0
	2595K2	1	20	0
	32448	2	225	0
	600.1309	1	0	0
	600.1309-A	1	99	0
	600.1312	1	20	0
	AN4-23A	2	698	0
	AN5-21A	4	380	0
	C10-41	1	30	0
	C2-14-2	2	196	0
	C45-1-1	1	9	0
	C45-10-1	1	162	0
	C45-11-2	2	49	0
	C45-12-1	2	1	0
	C45-12-2	1	7	0
	C45-12-4	1	21	0
	C45-12-5	1	49	0
	C45-12-6	2	120	0
	C45-13-1	2	42	0
	C45-13-2	2	72	0
	C45-13-3	1	0	0
	C45-13-4P	1	3	0
	C45-13-5P	1	11	0
	C45-3-11	1	7	0
	C45-3-12	1	89	0
	C45-3-2-1	2	22	0
	C45-3-2P	1	95	0
	C45-3-3	1	27	0
	C45-3-4	2	64	0
	C45-3-4-1	4	177	0
	C45-3-5	2	101	0
	C45-3-6	1	6	0
	C45-3-7P	1	64	0
	C45-3-8A	1	30	0
	C45-3-8B	1	8	0
	C45-3-9	1	32	0
	C45-4-1	2	22	0
	C45-4-4A	1	6	0
	C45-4-5	1	6	0
	C45-5-1	1	47	0
	C45-5-2P	1	18	0
	C45-7-1P	1	2	0
	C45-7-2	2	10	0
	C45-8-1-2	2	4	0
	C45-8-2	1	2	0
	C45-8-4	1	14	0
	C45-8-5	1	21	0
	C45-9-1P	1	9	0
	C45-9-2	1	45	0
	C60-10-2	1	43	0
	C60-11-1P	1	36	0
	C60-12-3P	1	30	0
	C60-2-1P	1	35	0
	C60-3-1	2	66	0
	C60-3-10P	1	40	0
	EL-PLUG-M	1	35	0
	EL314-SJTOW	1	598	0
	MS21044N5	4	101	0
	MS27039-4-08	1	233	0
	NAS1149F0563P	8	512	0
	NAS1149F0632P	3	427	0

Part Specifications

Specifications could not be found.



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12196

C60

Job Sheet 189741



Part No: C60

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C60 REV.2 IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	3/1/19		0.00	3.33	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	3/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-2 - Stock - B4B	1 pcs	3/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 1/30/19 8:14 AM Dart.lajeunesse.marie

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	3/1/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 110 - (Small Fab)1- PICK C60-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
 Descriptions: ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET.

120 - QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	S048557
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	110-Small Fab - 1	S047611
2595K2 7856K75	Heat Shrink	1 ft (1 ea)	110-Small Fab - 1	S134207
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	110-Small Fab - 1	S151100
600.1309	CANAM Plate ID Label	1 pcs (1 ea)	110-Small Fab - 1	
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	
600.1312	Caution Sticker	1 pcs (1 ea)	110-Small Fab - 1	
AN4-23A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	F123434
AN5-21A	Bolt	4 Ea (4 ea)	110-Small Fab - 1	S0097081
C10-41	Strain Relief Connector	1 Ea (1 ea)	110-Small Fab - 1	S066777
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	S057170
C45-1-1	Manual Knob Release	1 pcs (1 ea)	110-Small Fab - 1	S131790
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	110-Small Fab - 1	S029293
C45-11-2	Locating Pin	2 Ea (2 ea)	110-Small Fab - 1	S054326
C45-12-1	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	S152223
C45-12-2	Lock Shaft	1 pcs (1 ea)	110-Small Fab - 1	S046506
C45-12-4	Lock Roller	1 pcs (1 ea)	110-Small Fab - 1	S108073
C45-12-5	Lock Roller Pin	1 pcs (1 ea)	110-Small Fab - 1	S081228
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	S029303
C45-13-1	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	S125630

C45-13-2 P	Teflon Keeper, Spacer	2 Ea (2 ea)	110-Small Fab - 1
C45-13-3	Keeper Shaft	1 Ea (1 ea)	110-Small Fab - 1
C45-13-4 P	Keeper	1 pcs (1 ea)	110-Small Fab - 1
C45-13-5 P	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1
C45-3-11	Actuator	1 pcs (1 ea)	110-Small Fab - 1
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	110-Small Fab - 1
C45-3-2	Latch Roller Pin	1 pcs (1 ea)	110-Small Fab - 1
C45-3-2-1 P	Snap Ring	2 Ea (2 ea)	110-Small Fab - 1
C45-3-3	Latch Roller	1 pcs (1 ea)	110-Small Fab - 1
C45-3-4	Pin	2 pcs (2 ea)	110-Small Fab - 1
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	110-Small Fab - 1
C45-3-5 P	Teflon Spacer	2 Ea (2 ea)	110-Small Fab - 1
C45-3-6	Latch	1 pcs (1 ea)	110-Small Fab - 1
C45-3-7 P	Link	1 pcs (1 ea)	110-Small Fab - 1
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	110-Small Fab - 1
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	110-Small Fab - 1
C45-3-9 P	Lever Spring	1 pcs (1 ea)	110-Small Fab - 1
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	110-Small Fab - 1
C45-4-4A	C45 Load Beam Assembly	1 pcs (1 ea)	110-Small Fab - 1
C45-4-5	Loadbeam Spacer	1 pcs (1 ea)	110-Small Fab - 1
C45-5-1 P	Lever Stop Pin	1 Ea (1 ea)	110-Small Fab - 1
C45-5-2 P	Lever Stop	1 pcs (1 ea)	110-Small Fab - 1
C45-7-1 P	LOADBEAM BUMPER	1 pcs (1 ea)	110-Small Fab - 1
C45-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1
C45-8-1-2	Solenoid Nut	2 pcs (2 ea)	110-Small Fab - 1
C45-8-2	Solenoid	1 pcs (1 ea)	110-Small Fab - 1
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1
C45-8-5	Solenoid Cover	1 pcs (1 ea)	110-Small Fab - 1
C45-9-1 P	Clock Spring Cover	1 pcs (1 ea)	110-Small Fab - 1
C45-9-2 P	Clock Spring	1 pcs (1 ea)	110-Small Fab - 1
C60-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1
C60-11-1	Side Plate Solenoid	1 pcs (1 ea)	110-Small Fab - 1
C60-12-3 P	Lock	1 pcs (1 ea)	110-Small Fab - 1
C60-2-1	Side Plate	1 pcs (1 ea)	110-Small Fab - 1
C60-3-1	Radial Bearing	2 Ea (2 ea)	110-Small Fab - 1
C60-3-10 P	Latch Shaft	1 pcs (1 ea)	110-Small Fab - 1
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab - 1
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	110-Small Fab - 1
MS21044N5	Nut	12 Ea (4 ea)	110-Small Fab - 1
MS27039-4-08	Screw	1 Ea (1 ea)	110-Small Fab - 1
NAS1149F0563P	Washer	8 Ea (8 ea)	110-Small Fab - 1
NAS1149F0632P	Washer	3 Ea (3 ea)	110-Small Fab - 1

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5029325

5150720

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5029330

5029332

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5046392

5029337

5029338

5060391

5062199

5029342

5029450

5060138

5029345

5097889

5047767

5097089

5098031

5098031-1

5067038

5078780

014747

5157835

5068891

5035330

Loctite: 620 (138933)

Loctite: 242 (M138766)

Grease Aeroshell: (M138724)

SAF-T-EZE (M128063)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1/4-20-3/8	2	132	0
	188-FSCS-1032-5/8	4	154	0
	2595K2	1	21	0
	32448	2	125	0
	600.1309	1	0	0
	600.1309-A	1	99	0
	600.1312	1	20	0
	AN4-23A	2	698	0
	AN5-21A	4	220	0
	C10-41	1	31	0
	C2-14-2	2	196	0
	C45-1-1	1	9	0
	C45-10-1	1	162	0
	C45-11-2	2	49	0
	C45-12-1	2	1	0
	C45-12-2	1	7	0
	C45-12-4	1	21	0
	C45-12-5	1	49	0
	C45-12-6	2	122	0
	C45-13-1-PO	2	0	0
	C45-13-2	2	72	0
	C45-13-3	1	0	0
	C45-13-4 P	1	0	0
	C45-13-5 P	1	0	0
	C45-3-11	1	7	0
	C45-3-12	1	89	0
	C45-3-2 P	1	0	0
	C45-3-2-1	2	22	0
	C45-3-3	1	27	0
	C45-3-4	2	64	0
	C45-3-4-1	4	177	0
	C45-3-5	2	101	0
	C45-3-6	1	6	0
	C45-3-7 P	1	0	0
	C45-3-8A	1	30	0
	C45-3-8B	1	8	0
	C45-3-9	1	32	0
	C45-4-1	2	0	0
	C45-4-4A	1	2	0
	C45-4-5	1	6	0
	C45-5-1	1	47	0
	C45-5-2 P	1	0	0
	C45-7-1 P	1	0	0
	C45-7-2	2	10	0
	C45-8-1-2	2	8	0
	C45-8-2	1	4	0
	C45-8-4	1	15	0
	C45-8-5	1	21	0
	C45-9-1 P	1	0	0
	C45-9-2	1	45	0
	C60-10-2	1	43	0
	C60-11-1 P	1	0	0
	C60-12-3 P	1	0	0
	C60-2-1 P	1	0	0
	C60-3-1	2	66	0
	C60-3-10 P	1	0	0
	EL-PLUG-M	1	36	0
	EL314-SJTOW	1	617	0
	MS21044N5	4	101	0
	MS27039-4-08	1	228	0
	NAS1149F0563P	8	504	0
	NAS1149F0632P	3	427	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Remote Cargo Hook Test Form

C60

Work Order 189741

Customer 12196

Serial Number 5158757

Date 2019-3-5

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	15,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	3,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	6,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 Amp.	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.7 Amp.	Pass
2	3,000	Electircal, 22 volts	Current shall not exceed 12.4A	8.4 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.0 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	8.0 Amp.	Pass
1	6,000	Electircal, 20 volts	Current shall not exceed 11.3A	7.3 Amp.	Pass
1	6,000	Electircal, 28 volts	Current shall not exceed 15.8A	10.5 Amp.	Pass
1	6,000	Manual		N/A	Pass
1	6,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.8 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By Michel Labonde

Signature: Sylvie Poucher
QC 5 Small FAB / QA

Submit